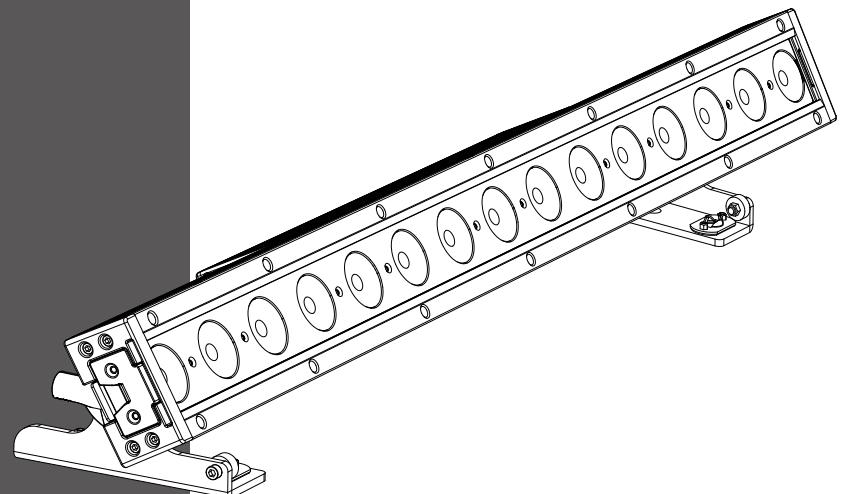




PixBar 1515



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Before carrying out any installation, maintenance, or cleaning of the lighting fixtures, please confirm that the power has been cut off! Before using this fixture, please read this manual. Our company reserves the right to change product design and specifications without prior notice.

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★ Statement ★

- This manual contains important information on safe use and installation. Please read it carefully and follow the requirements for operation and installation. Please keep this manual properly;
- The equipment has good performance and complete packaging when it leaves the factory. The operator should strictly follow the warning items and operating instructions stated in the manual. Any malfunction or damage caused by misuse or neglect of the manual is not within the scope of our company's responsibility and warranty;
- The relevant information in this manual is for reference only. All lighting products are subject to the actual product. Any changes will not be notified separately, and our company reserves the right of final interpretation.

1. Security Warning Information



Attention !

Please read the safety requirements information in this section carefully before installing, powering on, operating, or repairing the lighting fixtures.



- This product is for professional use and is not suitable for other purposes;
- After receiving the lighting fixtures, please check if the packaging is complete and unpack to check if the equipment has been damaged due to transportation. If there is any damage caused by transportation, please do not use this lamp and contact local technicians or manufacturers as soon as possible;
- When transporting again, please use the original packaging materials;
- If there is obvious damage to the machine casing, it should be replaced in a timely manner;
- When hanging lamps, it is necessary to verify that the hanging equipment can withstand more than 6 times the weight of the lamp. After installation, it is necessary to verify that the lamp cover and installation buckle are secure and undamaged. At the same time, a safety rope should be used as an auxiliary safety for the lamp and fixed on the truss;
- The light source inside this luminaire should be replaced by the manufacturer, its service agent, or a similarly qualified person;
- If you have any other questions about how to safely operate the equipment, please contact our technical personnel or call our service hotline;
- This product has a protection level of IP20 and is suitable for indoor use;
- Avoid direct external strong light shining on the lens, which may cause the lens to focus and burn out internal components.



- Lighting fixtures should be kept clean and avoid prolonged use in overheated or dusty environments to prevent contact with chemical liquids;
- When using the product, attention should be paid to avoiding serious or fatal injuries caused by fire, heat, electrical shock, and ultraviolet radiation. Before powering on or installing, read the instruction manual first. Follow the safety precautions for operation and pay attention to the warning signs on the instructions and equipment;
- Only professionals are allowed to install, operate, and maintain lighting fixtures, and strictly follow the procedures stated in the operating instructions.



- The eyes cannot directly look at the luminous object;
- Do not connect this device to any dimmer;
- If visible damage occurs to the protective casing, lens, and display screen on the lighting fixture, it is considered as damage to the point of loss;
- Please do not place any filters or other items at the light outlet, and do not replace non original parts;
- The minimum safe illumination distance of the lamp is 1m.



- Before installation, please confirm that the power supply voltage used matches the voltage indicated on the light fixture. Each lighting fixture should be properly grounded and electrically installed according to relevant standards;
- Please disconnect the power before repairing or cleaning the equipment;
- During the operation of the lighting fixtures, touching the wires is prohibited to prevent electric shock;
- If the external soft cable or wire of this lamp is damaged, the wire should be replaced by the manufacturer, its agent, or a similarly qualified person to avoid danger;
- Avoid flammable liquids, water, or metal conductors from entering the interior of the lamp to prevent electric shock or fire. If any foreign objects enter the lamp, immediately cut off the power supply;
- When multiple lamps are operated in series, the signal lines can be connected in multiple ways, but the power supply must be connected separately.



- The lighting fixtures work normally at -20 °C to 45 °C . When replacing any components or accessories in the equipment, ensure that the power is disconnected to prevent electric shock and injury;
- The maximum surface temperature of the lamp during operation can reach 79 °C , please do not touch it with bare hands.

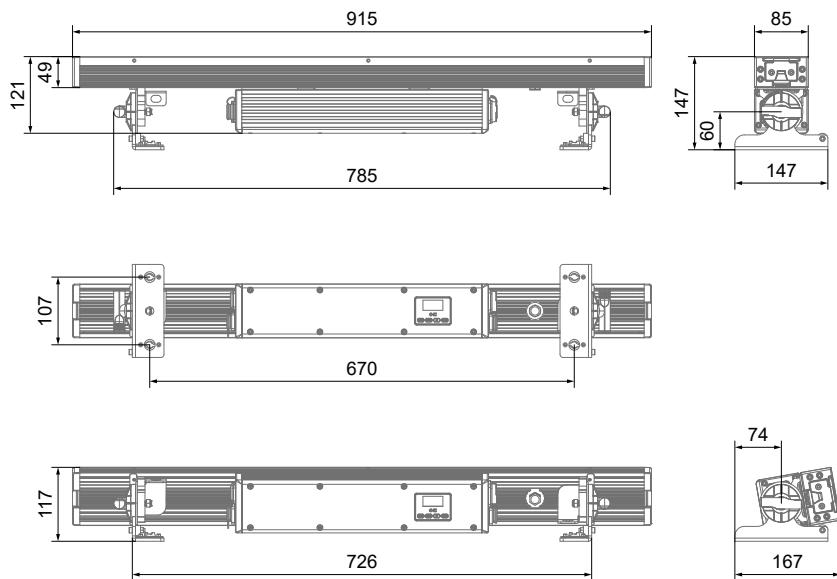


- The lighting fixtures must be installed in a sufficiently ventilated area, at least 0.5m away from adjacent surfaces, to ensure that no ventilation holes are blocked;
- Do not install the lighting fixtures directly on flammable objects;
- The minimum distance between all outer surfaces of the lamp and combustible materials is 0.5m.

2. Product Introduction

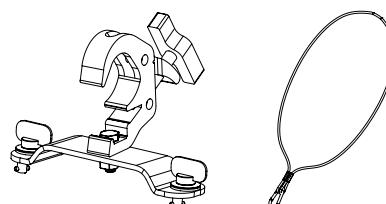
2.1 Exterior dimensions of lighting fixtures

915 × 147 × 147 mm



2.2 Packaging accessories

| Name | QTY |
|---------------|-------|
| Omega bracket | 2 PCS |
| Clamp | 2 PCS |
| Safety cable | 1 PCS |



3. Main technical parameters of the equipment

Product execution standards: GB7000.1-2023, GB7000.217-2023, Q/YF-2017

● Electrical parameter

Rated input voltage: AC 100V-240V~ 50Hz/60Hz
 Rated power: 210 W
 Power factor: 0.995F
 Input Current: 0.953A 220V

● Source lifespan

> 20000 hours

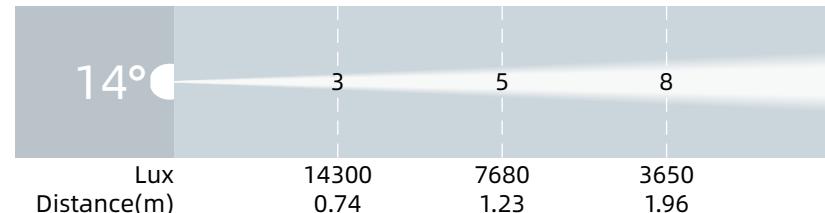
● Optical system

Source: 15 × 15W RGBW LED
 Output luminous flux: 5700 Lm
 Beam angel: X/17° Y/7°
 Field angle: X/25° Y/14°

● Control and programming

Control channel: 4/7/8/11/14/60/63/67/70/120 CH
 Protocol: DMX512, RDM
 Data connect: 3 pin or 5pin signal in/out

● Illumination draw



● Other effect function

Fast electronic strobe: 1~25Hz

● Other features and functions

Weight: 8.9 KG

4. Packaging and transportation

4.1 Disassemble packaging

⚠️ Notice: After receiving the fixture, please unpack and check for any damage caused by transportation. If there is any damage caused by transportation, please do not use this fixture and contact the local technical personnel or manufacturer as soon as possible.

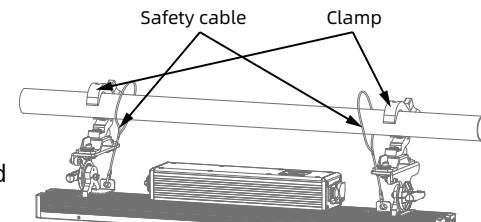
4.2 Equipment packaging

- 1). Disconnect the power supply before packaging the lighting fixtures to allow them to cool completely;
- 2). Flight cases can only be stacked in two layers and are not allowed to be reversed.

5. Installation Requirements Explanation

5.1 Clamp install

The lighting fixtures can be installed on the stage or on any direction of the truss, and the clamp can be quickly and easily locked onto the truss.

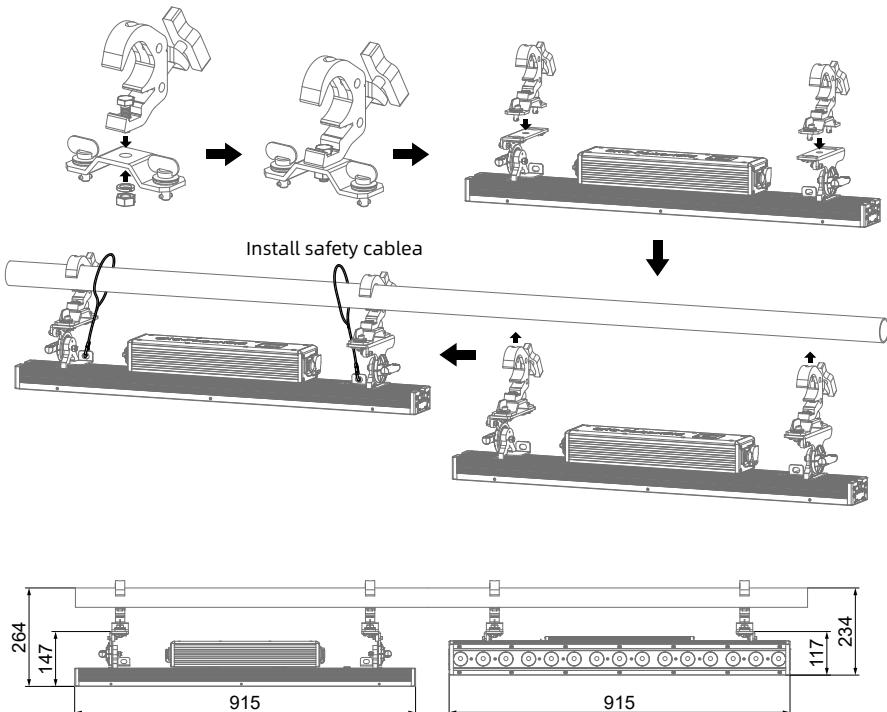




Warning !

The lighting fixtures are divided into two versions: integrated light hook and normal. When using the integrated light hook version, the clamp is broken up and locked onto the truss. The normal version must use 2 clamps to secure the device and fasten it with a 1/4 rotation. Regardless of the version, 2 safety rope must be added and connected to the base hole, but be careful not to connect it to the handling handle.

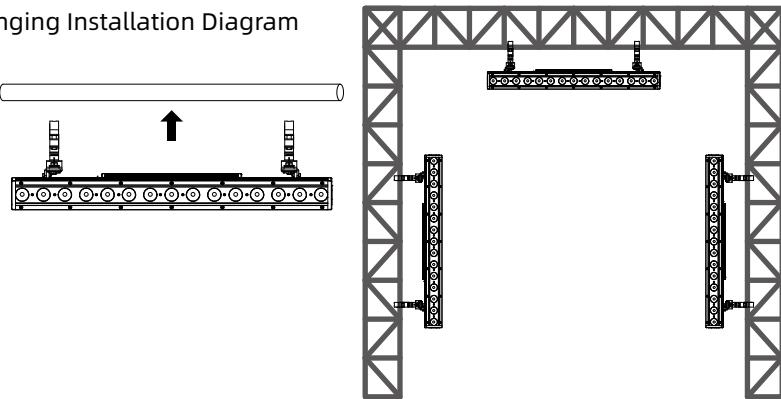
Quick lock and clamp install



5.2 Equipment installation

- 1). Before installation, it is necessary to verify that the lamp hook and safety rope are not damaged, and that the installation object can withstand 6 times the total weight of the lamp and cable accessories;
- 2). Install the quick lock clamp on the base of the lamp body. Insert the clamp horizontally into the mounting hole of the base, rotate it clockwise 1/4 turn to lock it, and install the second clamp using the same method (the shape of the clamp should be based on the actual product).

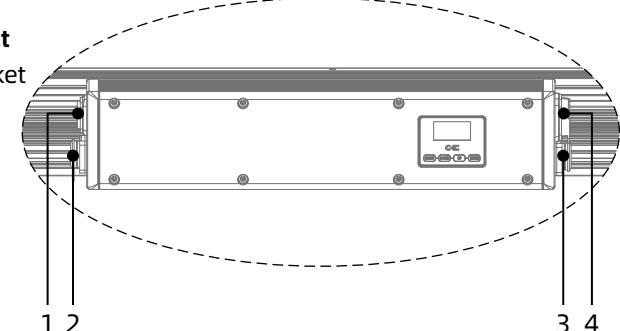
5.3 Hanging Installation Diagram



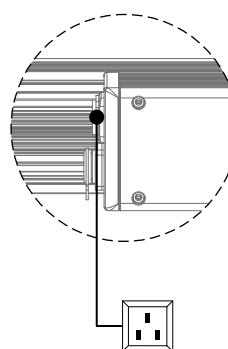
6. Power, Signal connect

6.1 Power and signal socket

1. Power output
2. DMX output
3. DMX input
4. Power input



6.2 Power connect



Connection method:

L(live wire) - brown wire

E(Ground wire) - yellow/green dual color line

N(Zero Line) - Blue Line

When connecting the power supply, please note that the voltage and frequency of the power supply must match the voltage and frequency marked on the light fixture. When multiple fixtures are used simultaneously, it is recommended to connect the power supply of each fixture separately, so that each fixture can be individually controlled for power on/off.

Attention: When connecting the power supply, the ground wire (yellow/green dual color wire) must be safely grounded and comply with all relevant electrical installation standards.



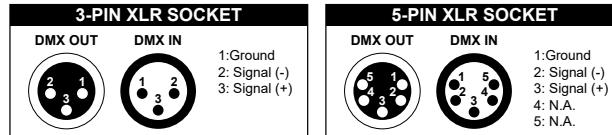
This product uses Powercon In/Out to connect power cords. Due to power limitations, a 2 square meter power cord can carry up to 12 products at 220V and 5 product at 110V.



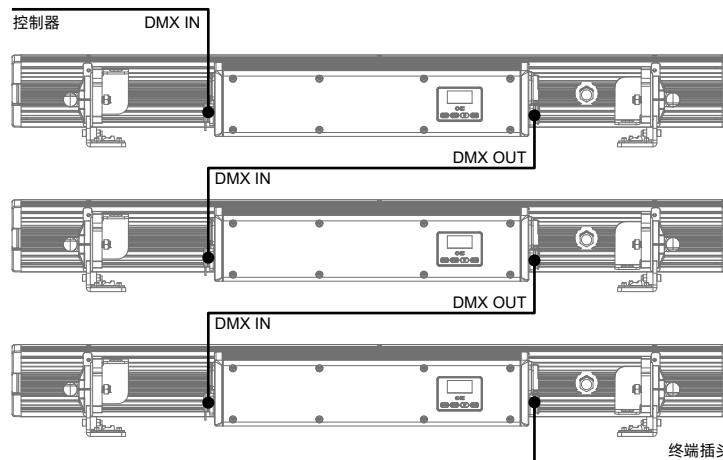
Warning !

- Do not connect too many fixtures or overload a single power cord;
- Do not use power cords with damaged insulation layers, and do not place power cords on other wires;
- When the fixture is not in use or cleaned, please unplug the power cord; Do not forcefully unplug or drag the power cord directly.

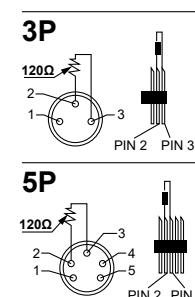
6.3 Signal connect



The lighting fixtures are equipped with standard DMX XLR input and output sockets. Please use DMX512 shielded twisted pair signal cables or Category 3/5 or above network twisted pair cables for connection. The typical connection distance for DMX signal lines is 150 meters. When transmitting signals over long distances, a DMX512 signal amplifier must be added.



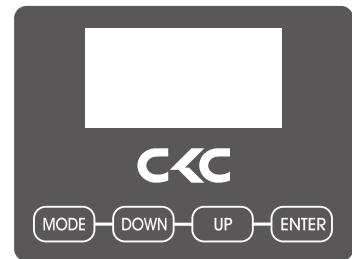
Connect a shielded twisted pair signal cable from the DMX output port of the controller to the DMX input port of the first device, and from the DMX output port of the first device to the DMX input port of the second device, and so on, until all the lamps are connected. Then install a terminal plug on the last 3 pin socket of each connected lamp output. (Weld a 4/1W, 120 Ω resistor between the 2 and 3 pins of a 3 or 5 core pin XLR plug).



7. Control panel

7.1 Panel Introduction

- Adopting a OLED display screen;
- Press the MODE key to view or modify the lighting function settings, and press the UP, DOWN, LEFT, and RIGHT keys to select the function menu;
- Press the ENTER key to confirm your selected function menu, which will take you to the corresponding sub menu in the menu. Each menu item represents a specific function of the lighting fixture (as shown in the table below);
- Press the ENTER key to save your modifications or enter a submenu, and press the UP or DOWN key to modify values (increase or decrease values); Press the MODE key to return to the previous menu or exit.
- Press the MODE key to return to the previous menu or exit.



7.2、System menu

Note: The gray color block is the default setting value

| | | |
|-------------------------------|-----------|--|
| Update Wait... | | |
| PixBar1515 | | |
| Softvers | | |
| V1.03 | | |
| DMX Set | Address | 001 - 509 |
| | Ch Mode | 4/7/8/11/14/60/63/67/70/120CH |
| | No DMX | Hold/Blackout/Int.Prog |
| Menu Persnality | Master | ON/OFF |
| | Slave | ON/OFF |
| | Dim Mode | LED/halogen |
| | Curve | Linear/Square/Inv.Squa/S.Curve |
| | LED Rfrsh | 900Hz/1000Hz/1100Hz/1200Hz/1300Hz/1400Hz/1500Hz/2500Hz/4000Hz/5000Hz/10KHz/15KHz/20KHz/25KHz |
| | Display | Saver Delay 1-10s |
| | | Lock OFF/1 ~ 10m |
| Calibrat (Passcode 050) | | All Red 050-255 |
| | | ... |
| | | All White 050-255 |
| | | R1 050-255 |
| | | |
| W15 050-255 | | |
| Restore YES/NO (Passcode 011) | | |

| | | |
|-----------------------|------------------|--------------------------------|
| Menu Manual | Red | 000-255 |
| | Green | 000-255 |
| | Blue | 000-255 |
| | White | 000-255 |
| | Color Macro | 0-64 |
| | Strobe | 000-255 |
| | Master Dimmer | 000-255 |
| Menu Int Progs | Program 1 ~ 11 | Speed 000-255 |
| | | Fade 000-255 |
| Menu Info. | Hours | PwrOnHr1 xxxxxxx Hours |
| | | PwrOnHr2 xxxxxxx Hours |
| | | PwrOnRst Passcode 050 |
| | Temp | xxx°C xxx F/xxx °C |
| | | MaxTemp1 xxx F/xxx °C |
| | | MaxTemp2 xxx F/xxx °C |
| | | TempRst. YES/NO (Passcode 050) |
| | DMX Value | Red |
| | | Green |
| | | ... |
| | Software Version | 1U V103 2U V103 |

8. DMX channel table:

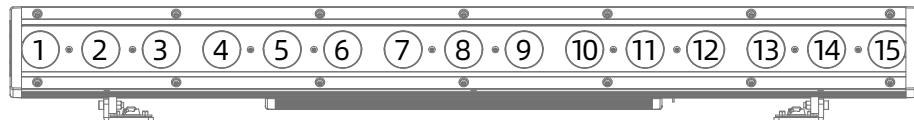
| Channel Modes | | | | | | | | | | | | Value | Function |
|---------------|---|---|----|----|----|----|----|----|-----|-------|--|-----------------------|----------|
| 4 | 7 | 8 | 11 | 14 | 60 | 63 | 67 | 70 | 120 | | | | |
| 1 | 1 | 1 | 1 | 1 | | | | | | 0-255 | | All Red 0~100% | |
| | | 2 | | | | | | | | | | All Red Fine 16-bit | |
| 2 | 2 | 3 | 2 | 2 | | | | | | 0-255 | | All Green 0~100% | |
| | | 4 | | | | | | | | | | All Green Fine 16-bit | |
| 3 | 3 | 5 | 3 | 3 | | | | | | 0-255 | | All Blue 0~100% | |
| | | 6 | | | | | | | | | | Blue 1 Fine 16-bit | |
| 4 | 4 | 7 | 4 | 4 | | | | | | 0-255 | | All White 0~100% | |
| | | 8 | | | | | | | | | | All White Fine 16-bit | |

| | | | | | | | | | | |
|--|--|--|---------|-----|-----|-----|-----|-------|-----------------------------------|--|
| | | | 1 | 1 | 1 | 1 | 1 | 0-255 | Red 1 0~100% | |
| | | | | | | | 2 | | Red 1 Fine 16-bit | |
| | | | 2 | 2 | 2 | 2 | 3 | 0-255 | Green 1 0~100% | |
| | | | | | | | 4 | | Green 1 Fine 16-bit | |
| | | | 3 | 3 | 3 | 3 | 5 | 0-255 | Blue 1 0~100% | |
| | | | | | | | 6 | | Blue 1 Fine 16-bit | |
| | | | 4 | 4 | 4 | 4 | 7 | 0-255 | White 1 0~100% | |
| | | | | | | | 8 | | White 1 Fine 16-bit | |
| | | | ... | ... | ... | ... | ... | | ... | |
| | | | 57 | 57 | 57 | 57 | 113 | 0-255 | Red 15 0~100% | |
| | | | | | | | 114 | | Red 15 Fine 16-bit | |
| | | | 58 | 58 | 58 | 58 | 115 | 0-255 | Green 15 0~100% | |
| | | | | | | | 116 | | Green 15 Fine 16-bit | |
| | | | 59 | 59 | 59 | 59 | 117 | 0-255 | Blue 15 0~100% | |
| | | | | | | | 118 | | Blue 15 Fine 16-bit | |
| | | | 60 | 60 | 60 | 60 | 119 | 0-255 | White 15 0~100% | |
| | | | | | | | 120 | | White 15 Fine 16-bit | |
| | | | 5 | 5 | | 61 | 61 | | Color Macros | |
| | | | | | | | | | Shutter, Strobe | |
| | | | 0-31 | | | | | | Led's Off | |
| | | | 32-63 | | | | | | Led's On | |
| | | | 64-95 | | | | | | Strobe effect slow to fast | |
| | | | 96-127 | | | | | | Led's On | |
| | | | 128-159 | | | | | | Pulse-effect in sequences | |
| | | | 160-191 | | | | | | Led's On | |
| | | | 192-223 | | | | | | Random strobe effect slow to fast | |
| | | | 224-255 | | | | | | Led's On | |
| | | | 6 | 7 | 7 | 62 | 63 | 63 | 0-255 | Dimmer (Intensity) Intensity 0 to 100% |
| | | | 7 | 8 | 8 | 63 | 64 | 64 | 0-255 | Dimmer Fine 16-bit |

| | | | | | | | | |
|--|----|----|--|----|----|--|---|-------------------------|
| | | | | | | | Auto programs: | |
| | | | | | | | 0-10 | Off |
| | | | | | | | 11-26 | Auto Program 1 |
| | | | | | | | 27-43 | Auto Program 2 |
| | | | | | | | 44-60 | Auto Program 3 |
| | | | | | | | 61-76 | Auto Program 4 |
| | | | | | | | 77-93 | Auto Program 5 |
| | | | | | | | 94-110 | Auto Program 6 |
| | | | | | | | 111-126 | Auto Program 7 |
| | | | | | | | 127-143 | Auto Program 8 |
| | | | | | | | 144-160 | Auto Program 9 |
| | | | | | | | 161-176 | Auto Program 10 |
| | | | | | | | 177-193 | Auto Program 11 |
| | | | | | | | 194-255 | No Function |
| | 10 | | | 66 | | | Auto Programs Speed: Slow to Fast speed | |
| | 11 | | | 67 | | | Auto Programs Fade: Less to More | |
| | | | | | | | Dim Mode | |
| | 9 | 12 | | 65 | 68 | | 0-20 | Default to Unit Setting |
| | | | | | | | 21-40 | LED |
| | | | | | | | 41-60 | halogen |
| | | | | | | | 61-255 | No Function |
| | | | | | | | Dim Curves | |
| | 10 | 13 | | 66 | 69 | | 0-20 | Linear |
| | | | | | | | 21-40 | Square |
| | | | | | | | 41-60 | Inv. Squa |
| | | | | | | | 61-80 | S. Curve |
| | | | | | | | 81-255 | No Function |
| | | | | | | | Refresh Rates | |
| | | | | | | | 0-15 | Default to Unit Setting |
| | | | | | | | 16-30 | 900HZ |
| | | | | | | | 31-45 | 1000HZ |
| | | | | | | | 46-60 | 1100HZ |
| | | | | | | | 61-75 | 1200HZ |
| | | | | | | | 76-90 | 1300HZ |
| | | | | | | | 91-105 | 1400HZ |

| | | | | | | | | |
|--|--|----|----|--|----|----|---------|-------------|
| | | 11 | 14 | | 67 | 70 | 106-120 | 1500HZ |
| | | | | | | | 121-135 | 2500HZ |
| | | | | | | | 136-150 | 4000HZ |
| | | | | | | | 151-165 | 5000HZ |
| | | | | | | | 166-180 | 10000HZ |
| | | | | | | | 181-195 | 15000HZ |
| | | | | | | | 196-210 | 20000HZ |
| | | | | | | | 211-225 | 25000HZ |
| | | | | | | | 226-255 | No Function |

The order of lighting points

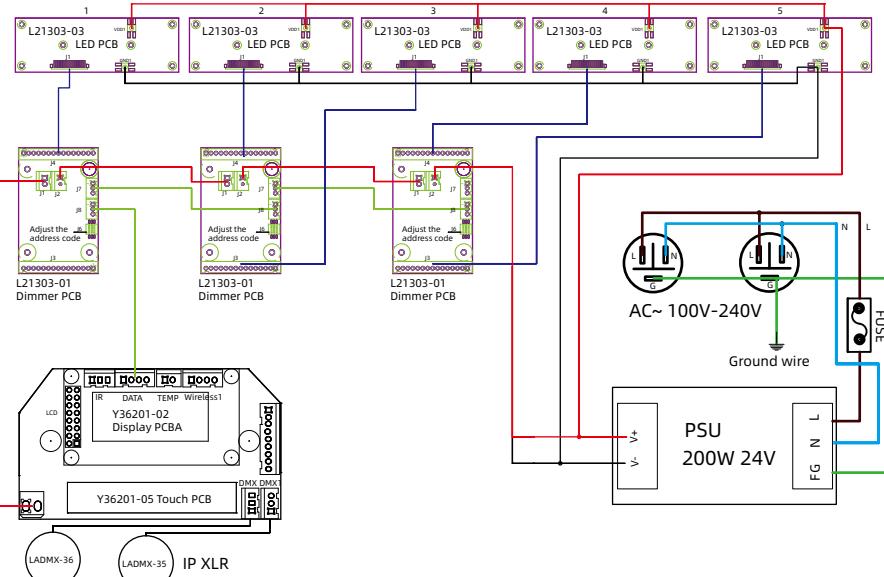


Color macro

| 1,DMXVALUES1-4 | 2,DMX VALUES 5-8 | 3,DMX VALUES 9-12 | 4,DMX VALUES 13-16 |
|----------------------------|----------------------------|----------------------------|----------------------------|
| Red = 80 | Red = 80 | Red = 77 | Red = 117 |
| Green = 255 | Green = 255 | Green = 255 | Green = 255 |
| Blue = 234 | Blue = 164 | Blue = 112 | Blue = 83 |
| W/A = 80 | W/A = 80 | W/A = 77 | W/A = 83 |
| 5,DMX VALUES 17-20 | 6,DMX VALUES 21-24 | 7,DMX VALUES 25-28 | 8,DMX VALUES 29-32 |
| Red = 160 | Red = 223 | Red = 255 | Red = 255 |
| Green = 255 | Green = 255 | Green = 243 | Green = 200 |
| Blue = 77 | Blue = 83 | Blue = 77 | Blue = 74 |
| W/A = 77 | W/A = 83 | W/A = 77 | W/A = 74 |
| 9,DMX VALUES 33-36 | 10,DMX VALUES 37-40 | 11,DMX VALUES 41-44 | 12,DMX VALUES 45-48 |
| Red = 255 | Red = 255 | Red = 255 | Red = 255 |
| Green = 166 | Green = 125 | Green = 97 | Green = 71 |
| Blue = 77 | Blue = 74 | Blue = 77 | Blue = 77 |
| W/A = 77 | W/A = 74 | W/A = 74 | W/A = 71 |
| 13,DMX VALUES 49-52 | 14,DMX VALUES 53-56 | 15,DMX VALUES 57-60 | 16,DMX VALUES 61-64 |
| Red = 255 | Red = 255 | Red = 255 | Red = 238 |
| Green = 83 | Green = 93 | Green = 96 | Green = 93 |
| Blue = 134 | Blue = 182 | Blue = 236 | Blue = 255 |
| W/A = 83 | W/A = 93 | W/A = 96 | W/A = 93 |
| 17,DMX VALUES 65-68 | 18,DMX VALUES 69-72 | 19,DMX VALUES 73-76 | 20,DMX VALUES 77-80 |
| Red = 196 | Red = 150 | Red = 100 | Red = 77 |
| Green = 87 | Green = 90 | Green = 77 | Green = 100 |
| Blue = 255 | Blue = 255 | Blue = 255 | Blue = 255 |
| W/A = 87 | W/A = 90 | W/A = 77 | W/A = 77 |

| 21,DMX VALUES 81-84 | 22,DMX VALUES 85-88 | 23,DMX VALUES 89-92 | 24,DMX VALUES 93-96 |
|-----------------------|-----------------------|-----------------------|-----------------------|
| Red = 67 | Red = 77 | Red = 77 | Red = 158 |
| Green = 148 | Green = 195 | Green = 234 | Green = 255 |
| Blue = 255 | Blue = 255 | Blue = 255 | Blue = 144 |
| W/A = 67 | W/A = 77 | W/A = 77 | W/A = 144 |
| 25,DMX VALUES 97-100 | 26,DMX VALUES 101-104 | 27,DMX VALUES 105-108 | 28,DMX VALUES 109-112 |
| Red = 255 | Red = 255 | Red = 255 | Red = 255 |
| Green = 251 | Green = 175 | Green = 138 | Green = 147 |
| Blue = 153 | Blue = 147 | Blue = 186 | Blue = 251 |
| W/A = 153 | W/A = 147 | W/A = 138 | W/A = 147 |
| 29,DMX VALUES 113-116 | 30,DMX VALUES 117-120 | 31,DMX VALUES 121-124 | 32,DMX VALUES 125-128 |
| Red = 151 | Red = 99 | Red = 138 | Red = 255 |
| Green = 138 | Green = 0 | Green = 169 | Green = 255 |
| Blue = 255 | Blue = 255 | Blue = 255 | Blue = 255 |
| W/A = 138 | W/A = 100 | W/A = 138 | W/A = 255 |
| 33,DMX VALUES 129-132 | 34,DMX VALUES 133-136 | 35,DMX VALUES 137-140 | 36,DMX VALUES 141-144 |
| Red = 255 | Red = 254 | Red = 254 | Red = 254 |
| Green = 206 | Green = 177 | Green = 192 | Green = 165 |
| Blue = 143 | Blue = 153 | Blue = 138 | Blue = 98 |
| 37,DMX VALUES 145-148 | 38,DMX VALUES 149-152 | 39,DMX VALUES 153-156 | 40,DMX VALUES 157-160 |
| Red = 254 | Red = 176 | Red = 96 | Red = 234 |
| Green = 121 | Green = 17 | Green = 0 | Green = 139 |
| Blue = 0 | Blue = 0 | Blue = 11 | Blue = 171 |
| 41,DMX VALUES 161-164 | 42,DMX VALUES 165-168 | 43,DMX VALUES 169-172 | 44,DMX VALUES 173-176 |
| Red = 224 | Red = 175 | Red = 119 | Red = 147 |
| Green = 5 | Green = 77 | Green = 130 | Green = 164 |
| Blue = 97 | Blue = 173 | Blue = 199 | Blue = 212 |
| 45,DMX VALUES 177-180 | 46,DMX VALUES 181-184 | 47,DMX VALUES 185-188 | 48,DMX VALUES 189-192 |
| Red = 88 | Red = 0 | Red = 0 | Red = 52 |
| Green = 2 | Green = 38 | Green = 142 | Green = 148 |
| Blue = 163 | Blue = 86 | Blue = 208 | Blue = 209 |
| 49,DMX VALUES 193-196 | 50,DMX VALUES 197-200 | 51,DMX VALUES 201-204 | 52,DMX VALUES 205-208 |
| Red = 1 | Red = 0 | Red = 0 | Red = 0 |
| Green = 134 | Green = 145 | Green = 121 | Green = 129 |
| Blue = 201 | Blue = 212 | Blue = 192 | Blue = 184 |
| 53,DMX VALUES 209-212 | 54,DMX VALUES 213-216 | 55,DMX VALUES 217-220 | 56,DMX VALUES 221-224 |
| Red = 0 | Red = 0 | Red = 1 | Red = 0 |
| Green = 83 | Green = 97 | Green = 100 | Green = 40 |
| Blue = 115 | Blue = 166 | Blue = 167 | Blue = 86 |
| 57,DMX VALUES 225-228 | 58,DMX VALUES 229-232 | 59,DMX VALUES 233-236 | 60,DMX VALUES 237-240 |
| Red = 209 | Red = 42 | Red = 0 | Red = 8 |
| Green = 219 | Green = 165 | Green = 46 | Green = 107 |
| Blue = 182 | Blue = 85 | Blue = 35 | Blue = 222 |
| 61,DMX VALUES 241-244 | 62,DMX VALUES 245-248 | 63,DMX VALUES 249-252 | 64,DMX VALUES 253-255 |
| Red = 255 | Red = 0 | Red = 0 | Red = 0 |
| Green = 0 | Green = 255 | Green = 0 | Green = 0 |
| Blue = 0 | Blue = 0 | Blue = 255 | Blue = 0 |
| | | | White = 255 |

9. Control circuit diagram

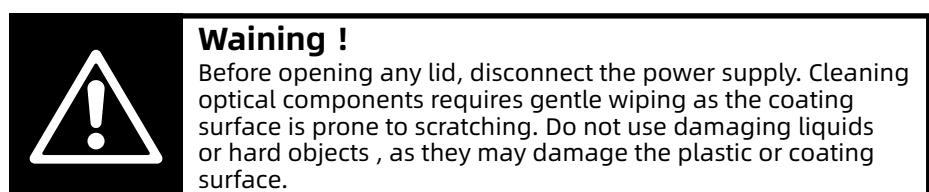


10. Regular maintenance

10.1 Cleaning and maintenance

Lighting fixtures require daily cleaning and maintenance, and their service life largely depends on the operating environment and standards. If you have any questions, please consult our technical engineers for advice. Maintenance and repair work not included in this book should be entrusted to our qualified technical engineers.

Attention! Damage caused by dust, e-liquid, or other reasons, as well as abnormal use, is not covered by the warranty.



- When the lens is cracked or otherwise damaged, it should be replaced in a timely manner;
- When the brightness significantly decreases, the LED may have reached its expiration date and should be replaced in a timely manner;
- When the fixture cannot start, please check if the fixture power fuse is blown. If it is blown, a fuse of the same specification must be used for installation;

- The fixture is equipped with a temperature protection device. When the temperature is too high, the protection device will automatically reduce power.
- When this situation occurs, please check whether the fan is running normally, whether the fan and fan mesh are clogged with dust, identify the fault and repair it before starting the fixture. Please note that only qualified technicians are allowed to carry out maintenance work;
- To maintain smooth movement of the focusing lens, it is recommended to lubricate the guide rail of the focusing lens every three months. Excellent and high-temperature resistant lubricating grease should be used, and excessive grease should not be used as it can easily dirty adjacent components.

10.2 Fault analysis and handling

| Fault description | Analysis | Processing method |
|---|---|----------------------|
| No action after power on | Check if the power switch is turned on | Turn on |
| | Check if the fuse is blown | Replace |
| | Check if the output of PSU is normal | Detecting voltage |
| | Check if poor contact in the internal circuit | Reconnect |
| Uncontrolled lighting fixtures | Check if the DMX signal cable is connected correctly (If there is no signal, the display screen will flash) | Reconnect or replace |
| | Check if the address code is correct and if the DMX mode of the lighting fixture matches the settings | Reconfirm |
| | The main control PCB is damaged | Replace |
| Not bright | LED aging or damage | Replace |
| | Power PCB malfunction | Check/ Replace |
| | Loose or poor contact of the circuit | Reconnect |
| | PSU malfunction | Replace |
| Automatically turn off or dim the lights | LED aging | Replace |
| | The temperature control switch is damaged | Replace |
| Weak light efficiency and uneven light spot | LED aging | Replace |
| | The optical mirror has accumulated dust or stains | Clean |
| | The optical mirror is damaged | Replace |

| | | |
|--------------|---|-----------------|
| Impure color | Weakening of light efficiency | Replace led PCB |
| | The color filter has accumulated dust or stains | Clean |
| | The color filter has been demolded or damaged | Replace |

 **Attention!** The above analysis is for abnormal reference only. Non professionals are not allowed to disassemble and repair the machine